

1	Bring Vehicle to Workshop
2	Analyze Customer's Problem Ask the customer about the conditions and environment relative to the issue. (Use CUSTOMER PROBLEM ANALYSIS SHEET).
3	Verify Symptom, and then Check DTC and Freeze Frame Data - Connect the GDS to Diagnostic Link Connector (DLC). - Record the DTC and Freeze Frame Data.  Information <i>To erase DTC and Freeze Frame Data, refer to Step 5.</i>
4	Confirm the Inspection Procedure for the System or Part Using the SYMPTOM TROUBLESHOOTING GUIDE CHART, choose the correct inspection procedure for the system or part to be checked.
5	Erase the DTC and Freeze Frame Data NOTICE NEVER erase DTC and Freeze Frame Data before completing Step 2 : MIL/DTC in CUSTOMER PROBLEM ANALYSIS SHEET.
6	Inspect Vehicle Visually Go to Step 11, if you recognize the problem.
7	Recreate (Simulate) Symptoms of the DTC - Try to recreate or simulate the symptoms and conditions of the malfunction as described by customer. - If DTC(s) is/are displayed, simulate the condition according to troubleshooting procedure for the DTC.
8	Confirm Symptoms of Problem - If DTC(s) is/are not displayed, go to Step 9. - If DTC(s) is/are displayed, go to Step 11.
9	Recreate (Simulate) Symptom Try to recreate or simulate the condition of the malfunction as described by the customer.
10	Check the DTC - If DTC(s) does(do) not occur, refer to INTERMITTENT PROBLEM PROCEDURE in BASIC INSPECTION PROCEDURE. - If DTC(s) occur(s), go to Step 11.
11	Perform Troubleshooting Procedure for DTC
12	Adjust or repair the vehicle
13	Confirmation test
14	END

1. VEHICLE INFORMATION

VIN No.		Transmission	☐ M/T ☐ A/T ☐ CVT ☐ etc.
Production date		Driving type	☐ 2WD (FF) ☐ 2WD (FR) ☐ 4WD
Odometer Reading	_____ km/mile	DPF (Diesel Engine)	☐ With DPF ☐ Without DPF

2. SYMPTOMS

☐ Unable to start	☐ Engine does not turn over ☐ Incomplete combustion ☐ Initial combustion does not occur
☐ Difficult to start	☐ Engine turns over slowly ☐ Other _____
☐ Poor idling	☐ Rough idling ☐ Incorrect idling ☐ Unstable idling (High: _____ rpm, Low: _____ rpm) ☐ Other _____
☐ Engine stall	☐ Soon after starting ☐ After accelerator pedal depressed ☐ After accelerator pedal released ☐ During A/C ON ☐ Shifting from N to D-range ☐ Other _____
☐ Others	☐ Poor driving (Surge) ☐ Knocking ☐ Poor fuel economy ☐ Back fire ☐ After fire ☐ Other _____

3. ENVIRONMENT

Problem frequency	☐ Constant ☐ Sometimes (_____) ☐ Once only ☐ Other _____
Weather	☐ Fine ☐ Cloudy ☐ Rainy ☐ Snowy ☐ Other _____
Outdoor temperature	Approx. _____ °C/°F
Place	☐ Highway ☐ Suburbs ☐ Inner City ☐ Uphill ☐ Downhill ☐ Rough road ☐ Other _____
Engine temperature	☐ Cold ☐ Warming up ☐ After warming up ☐ Any temperature
Engine operation	☐ Starting ☐ Just after starting (_____ min) ☐ Idling ☐ Racing ☐ Driving ☐ Constant speed ☐ Acceleration ☐ Deceleration ☐ A/C switch ON/OFF ☐ Other _____

4. MIL/DTC

MIL (Malfunction Indicator Lamp)		☐ Remains ON ☐ Sometimes lights up ☐ Does not light
DTC	Normal check (Pre-check)	☐ Normal ☐ DTC (_____) ☐ Freeze Frame Date
	Check mode	☐ Normal ☐ DTC (_____) ☐ Freeze Frame Date

5. ECM/PCM INFORMATION

ECM/PCM Part No.	
ROM ID	

Measuring Condition of Electronic Parts' Resistance

The measured resistance at high temperature after vehicle running may be high or low. So all resistance must be measured at ambient temperature (20°C, 68°F), unless stated otherwise.

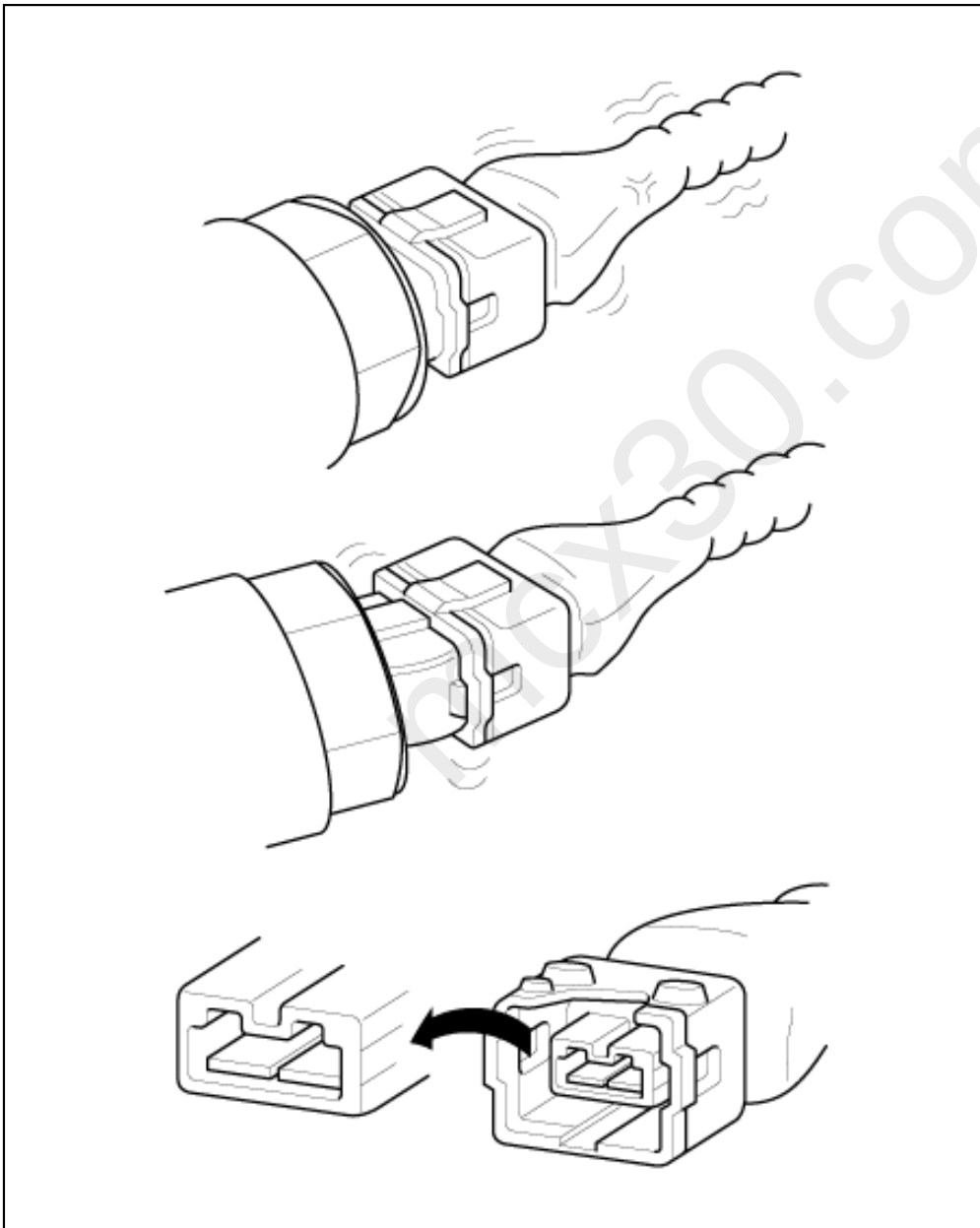


- The measured resistance in except for ambient temperature (20°C, 68°F) is reference value.

Intermittent Problem Inspection Procedure

Sometimes the most difficult case in troubleshooting is when a problem symptom occurs but does not occur again during testing. An example would be if a problem appears only when the vehicle is cold but has not appeared when warm. In this case, the technician should thoroughly make out a "Customer Problem Analysis Sheet" and recreate (simulate) the environment and condition which occurred when the vehicle was having the issue.

1. Clear Diagnostic Trouble Code (DTC).
2. Inspect connector connection, and check terminal for poor connections, loose wires, bent, broken or corroded pins, and then verify that the connectors are always securely fastened.



3. Slightly shake the connector and wiring harness vertically and horizontally.
4. Repair or replace the component that has a problem.
5. Verify that the problem has disappeared with the road test.

● Simulating Vibration

a. Sensors and Actuators

: Slightly vibrate sensors, actuators or relays with finger.



- Strong vibration may break sensors, actuators or relays

b. Connectors and Harness

: Lightly shake the connector and wiring harness vertically and then horizontally.

● Simulating Heat

a. Heat components suspected of causing the malfunction with a hair dryer or other heat source.



- DO NOT heat components to the point where they may be damaged.
- DO NOT heat the ECM directly.

● Simulating Water Sprinkling

a. Sprinkle water onto vehicle to simulate a rainy day or a high humidity condition.



- DO NOT sprinkle water directly into the engine compartment or electronic components.

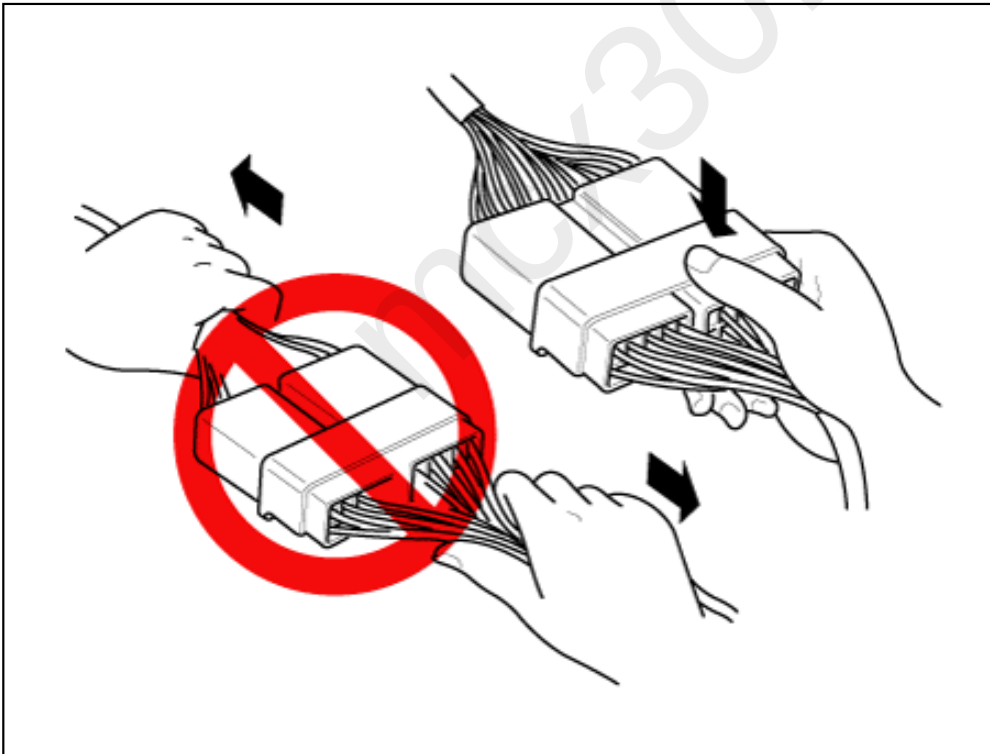
● Simulating Electrical Load

a. Turn on all electrical systems to simulate excessive electrical loads. (Radios, fans, lights, rear window defogger, etc.)

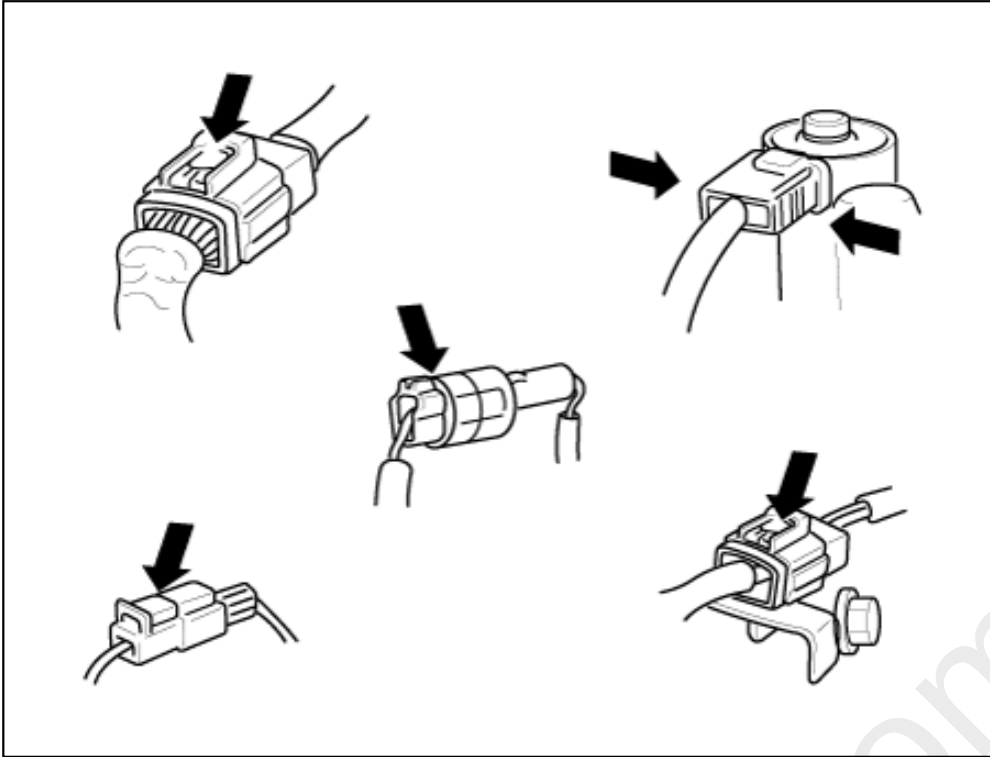
Connector Inspection Procedure

1. Handling of Connector

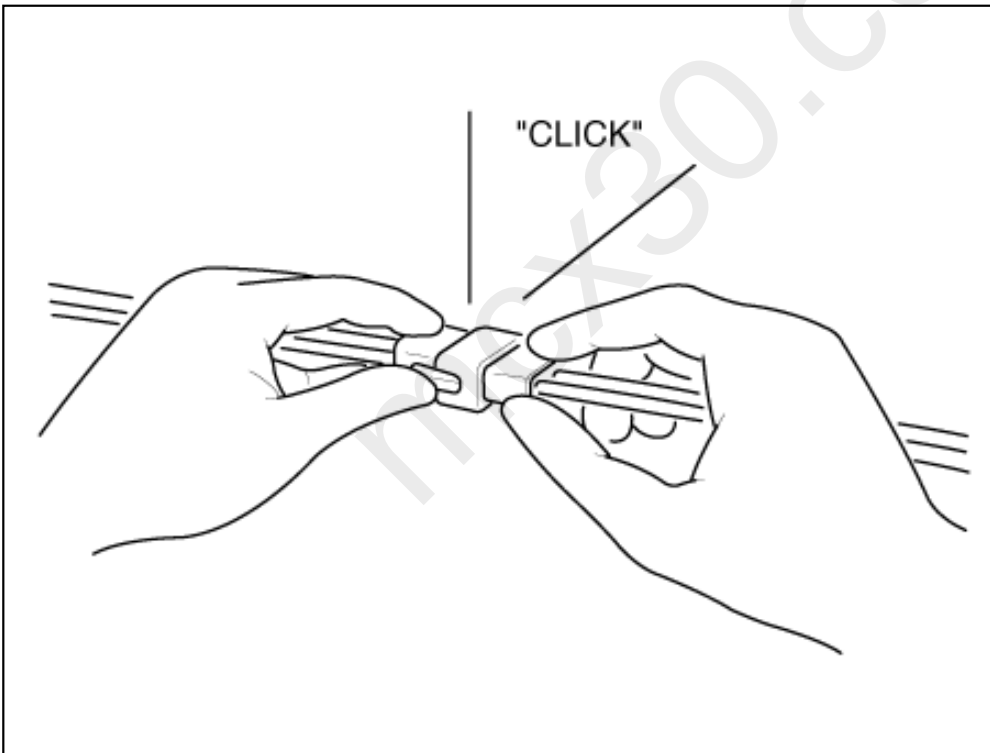
a. Never pull on the wiring harness when disconnecting connectors.



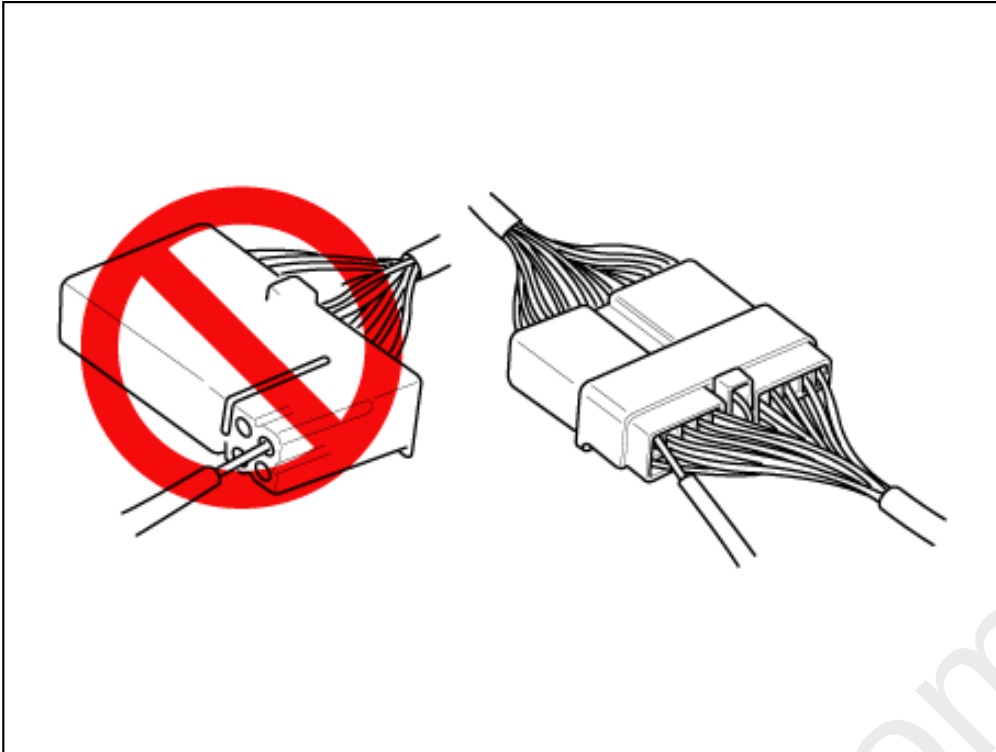
b. When removing the connector with a lock, press or pull locking lever.



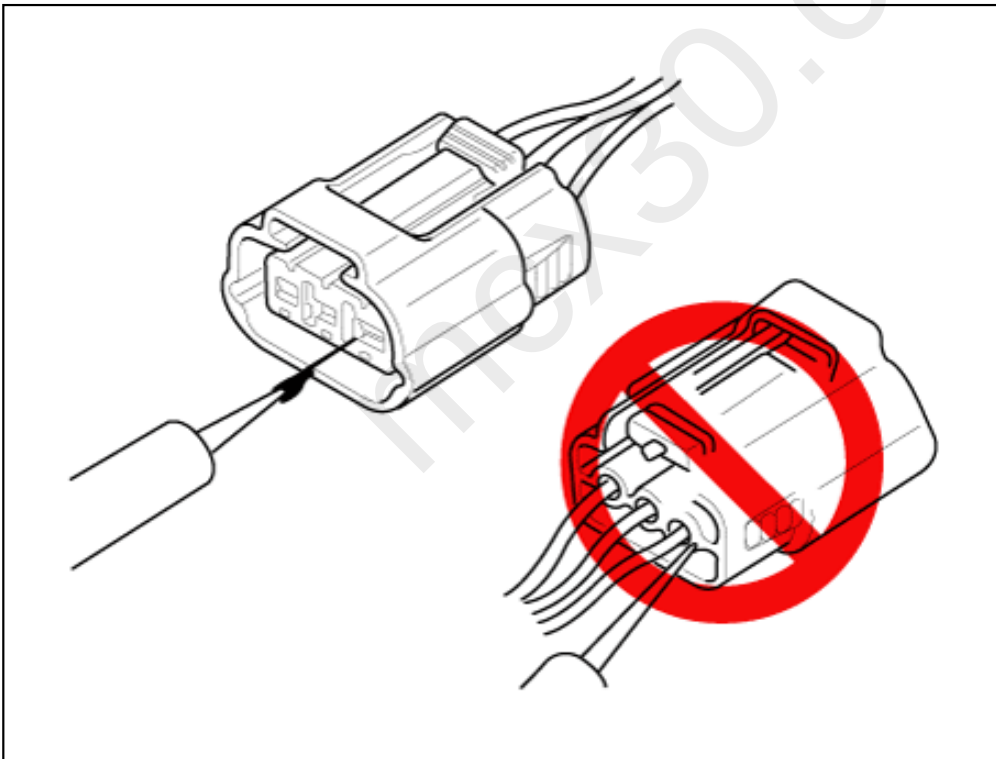
c. Listen for a click when locking connectors. This sound indicates that they are securely locked.



d. When a tester is used to check for continuity, or to measure voltage, always insert tester probe from wire harness side.



e. Check waterproof connector terminals from the connector side. Waterproof connectors cannot be accessed from harness side.



- Use a fine wire to prevent damage to the terminal.
- Do not damage the terminal when inserting the tester lead.

2. Checking Point for Connector

a. While the connector is connected:

Hold the connector, check connecting condition and locking efficiency.

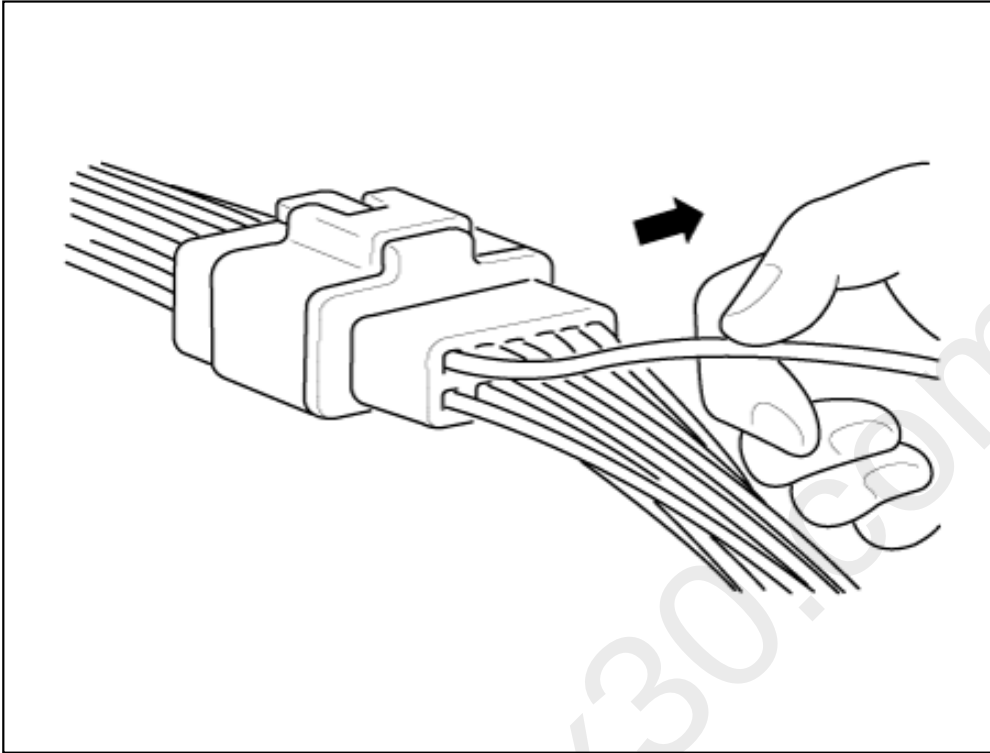
b. When the connector is disconnected:

Check missed terminal, crimped terminal or broken core wire by slightly pulling the wire harness.
Visually check for rust, contamination, deformation and bend.

c. Check terminal tightening condition:

Insert a spare male terminal into a female terminal, and then check terminal tightening conditions.

d. Pull lightly on individual wires to ensure that each wire is secured in the terminal.



3. Repair Method of Connector Terminal

a. Clean the contact points using air gun and/or shop rag.



•Never use sand paper when polishing the contact points, otherwise the contact point may be damaged.

b. In case of abnormal contact pressure, replace the female terminal.

Wire Harness Inspection Procedure

1. Before removing the wire harness, check the wire harness position and crimping in order to restore it correctly.
2. Check whether the wire harness is twisted, pulled or loosened.
3. Check whether the temperature of the wire harness is abnormally high.
4. Check whether the wire harness is rotating, moving or vibrating against the sharp edge of a part.
5. Check the connection between the wire harness and any installed part.
6. If the covering of wire harness is damaged; secure, repair or replace the harness.

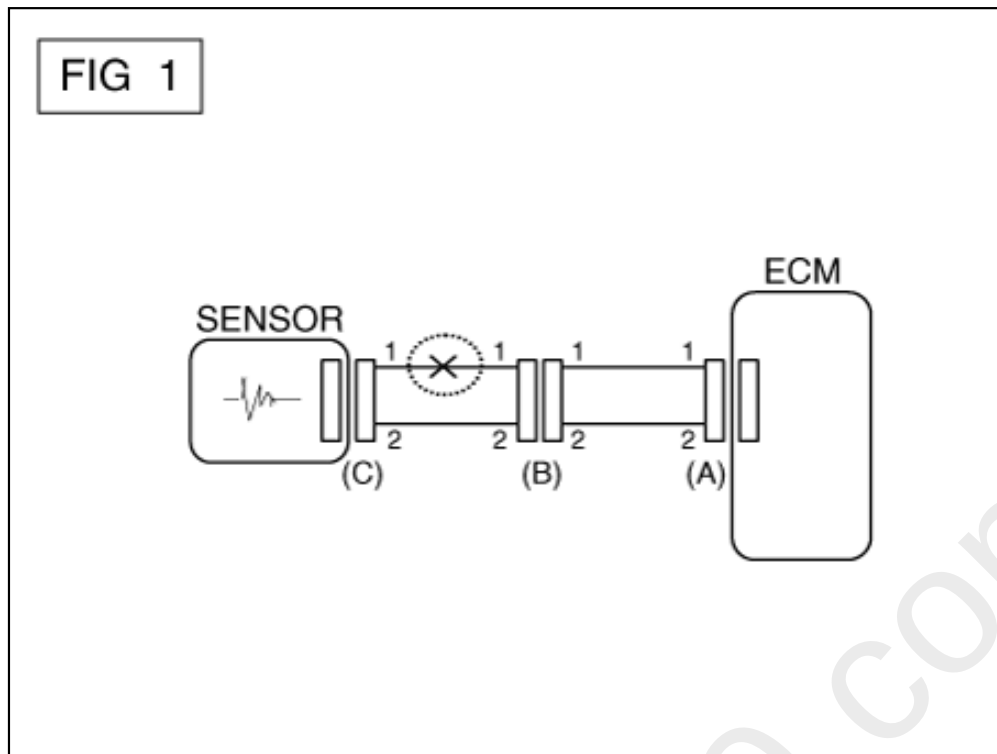
Electrical Circuit Inspection Procedure

● Check Open Circuit

1. Procedures for Open Circuit

- Continuity Check
- Voltage Check

If an open circuit occurs (as seen in [FIG. 1]), it can be found by performing Step 2 (Continuity Check Method) or Step 3 (Voltage Check Method) as shown below.



2. Continuity Check Method



- When measuring for resistance, lightly shake the wire harness above and below or from side to side.

Specification (Resistance)

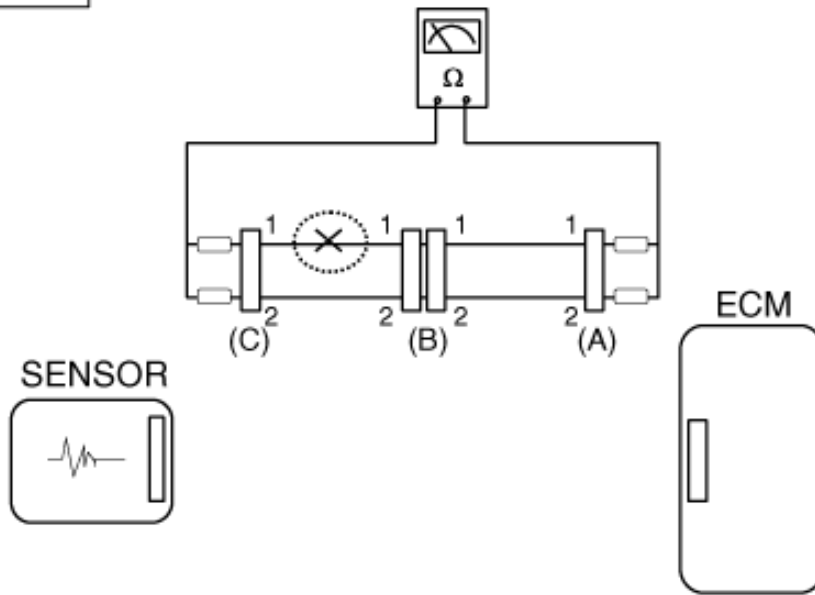
1 Ω or less → Normal Circuit

1M Ω or Higher → Open Circuit

a. Disconnect connectors (A), (C) and measure resistance between connector (A) and (C) as shown in [FIG. 2].

In [FIG.2.] the measured resistance of line 1 and 2 is higher than 1M Ω and below 1 Ω respectively. Specifically the open circuit is line 1 (Line 2 is normal). To find exact break point, check sub line of line 1 as described in next step.

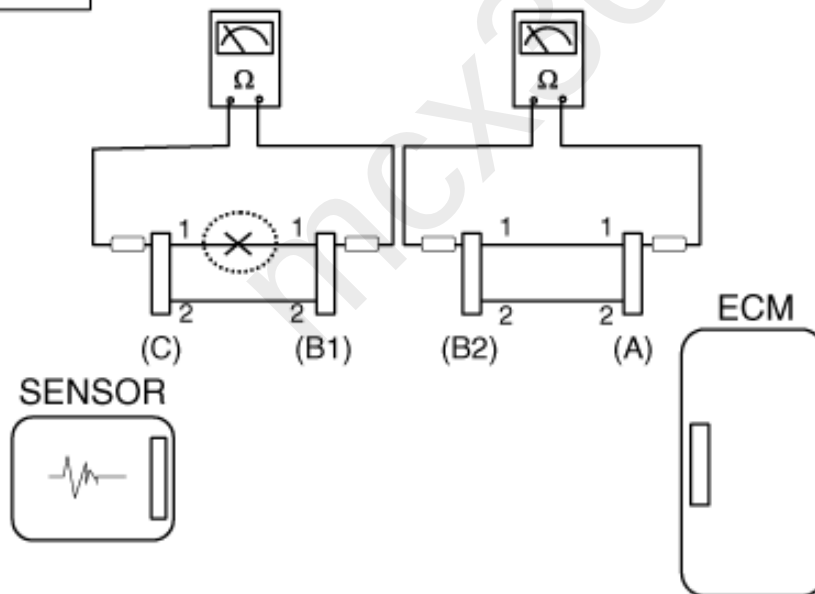
FIG 2



b. Disconnect connector (B), and measure for resistance between connector (C) and (B1) and between (B2) and (A) as shown in [FIG. 3].

In this case the measured resistance between connector (C) and (B1) is higher than $1M\Omega$ and the open circuit is between terminal 1 of connector (C) and terminal 1 of connector (B1).

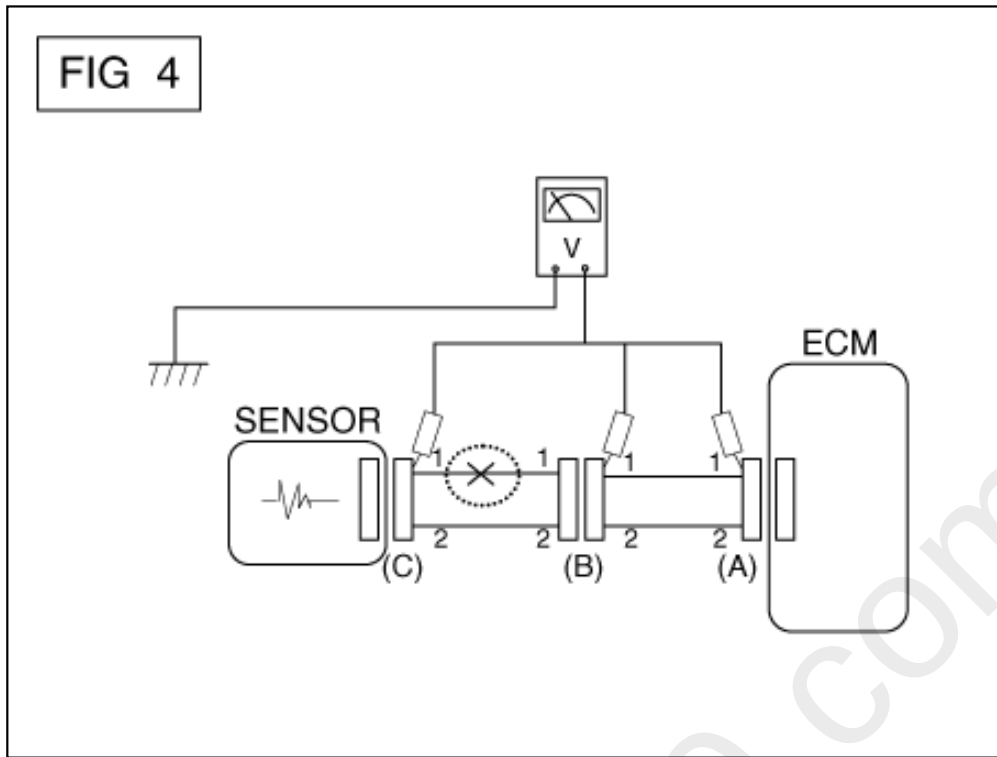
FIG 3



3. Voltage Check Method

- a. With each connector still connected, measure the voltage between the chassis ground and terminal 1 of each connectors (A), (B) and (C) as shown in [FIG. 4].

The measured voltage of each connector is 5V, 5V and 0V respectively. So the open circuit is between connector (C) and (B).

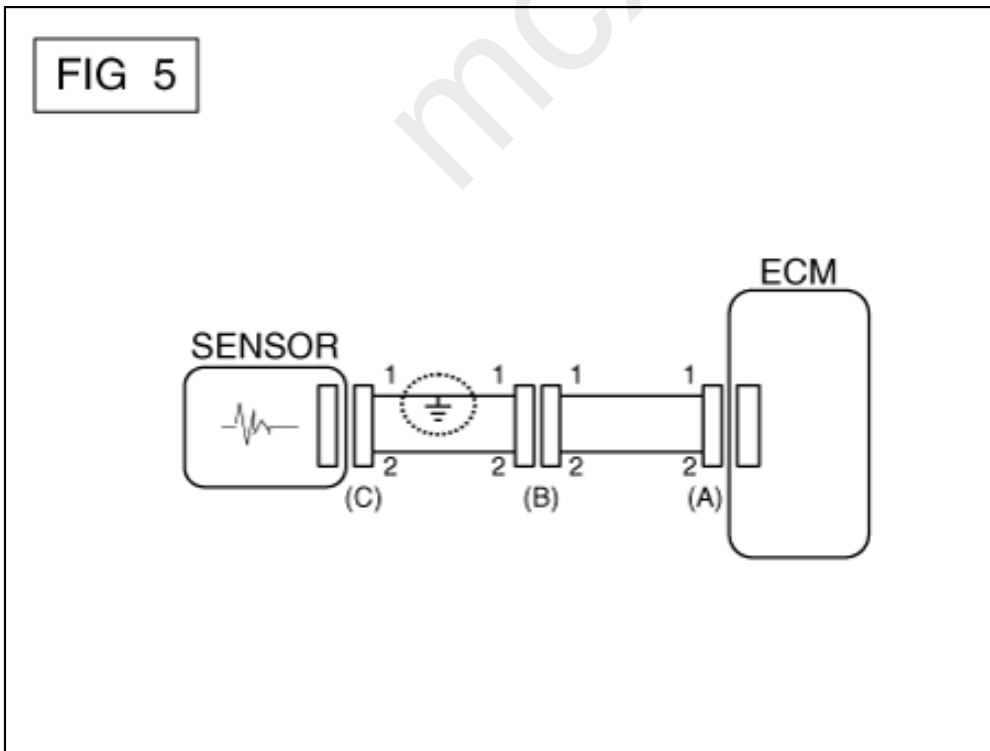


● Check Short Circuit

1. Test Method for Short to Ground Circuit

- Continuity Check with Chassis Ground

If short to ground circuit occurs as shown in [FIG. 5], the broken point can be found by performing Step 2 (Continuity Check Method with Chassis Ground) as shown below.



2. Continuity Check Method (with Chassis Ground)



- Lightly shake the wire harness above and below, or from side to side when measuring the resistance.

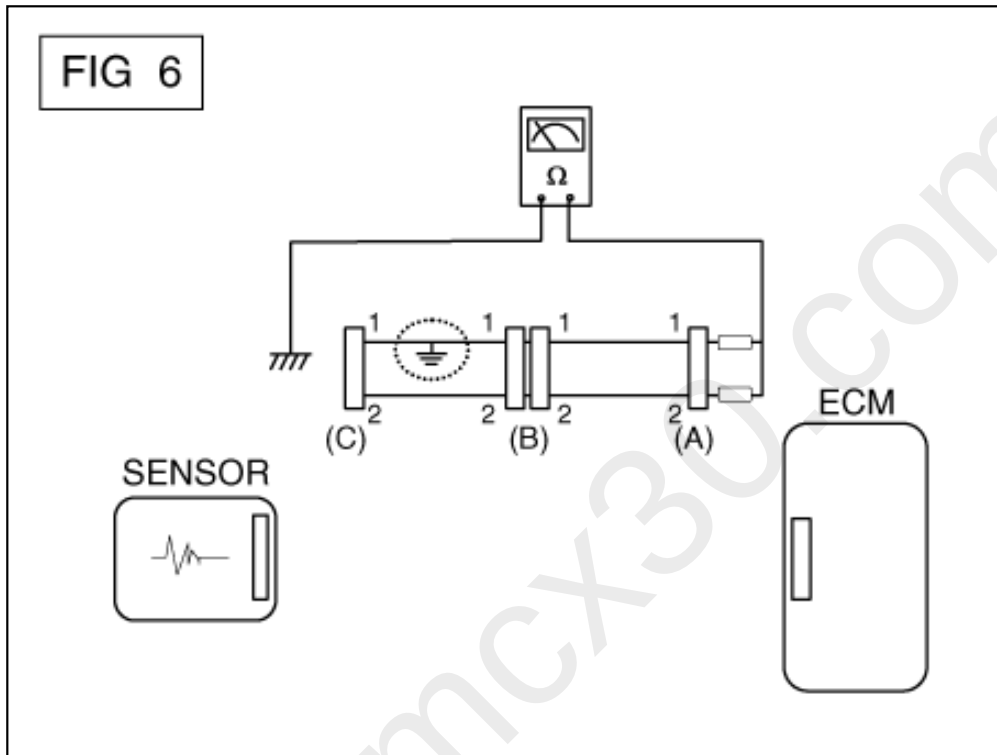
Specification (Resistance)

1Ω or less → Short to Ground Circuit

$1M\Omega$ or Higher → Normal Circuit

- a. Disconnect connectors (A), (C) and measure for resistance between connector (A) and Chassis Ground as shown in [FIG. 6].

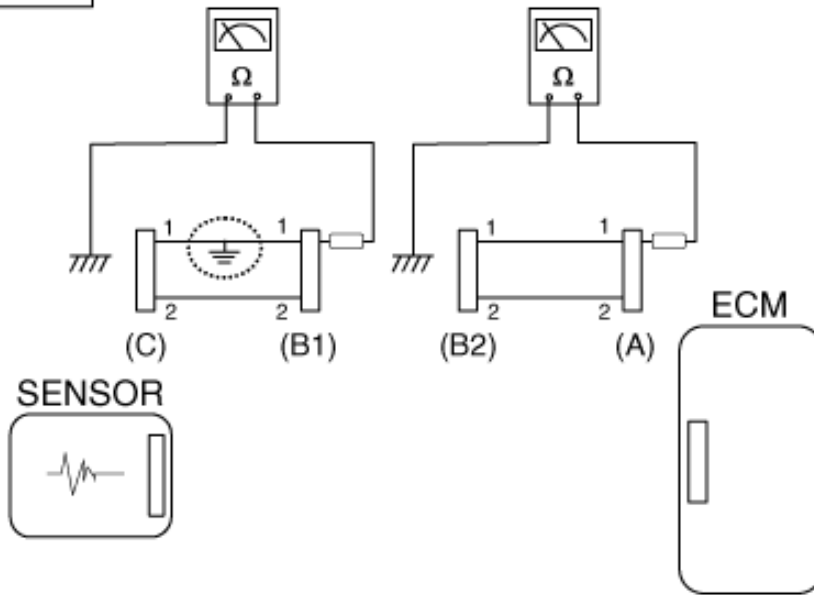
The measured resistance of line 1 and 2 in this example is below 1Ω and higher than $1M\Omega$ respectively. Specifically the short to ground circuit is line 1 (Line 2 is normal). To find exact broken point, check the sub line of line 1 as described in the following step.



- b. Disconnect connector (B), and measure the resistance between connector (A) and chassis ground, and between (B1) and chassis ground as shown in [FIG. 7].

The measured resistance between connector (B1) and chassis ground is 1Ω or less. The short to ground circuit is between terminal 1 of connector (C) and terminal 1 of connector (B1).

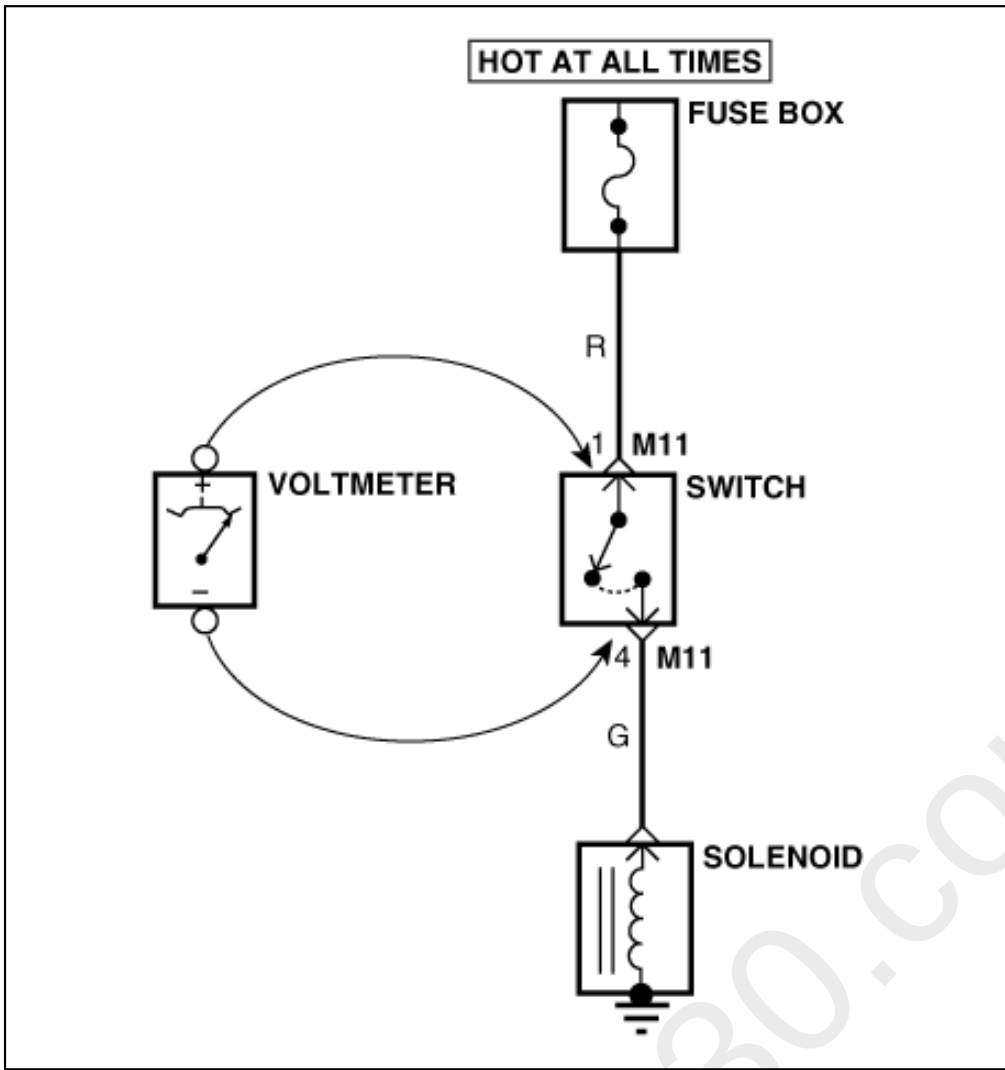
FIG 7



● Testing For Voltage Drop

This test checks for voltage drop along a wire, or through a connection or switch.

- Connect the positive lead of a voltmeter to the end of the wire (or to the side of the connector or switch) closest to the battery.
- Connect the negative lead to the other end of the wire. (or the other side of the connector or switch)
- Operate the circuit.
- The voltmeter will show the difference in voltage between the two points. A difference, or drop of more than 0.1 volts (50mV in 5V circuits), may indicate a problem. Check the circuit for loose or dirty connections.



Symptom Troubleshooting Guide Chart

Main symptom	Diagnostic procedure	Also check for
Unable to start (Engine does not turn over)	1) Test the battery. (Refer to Engine Electrical System - "Battery") 2) Test the starter. (Refer to Engine Electrical System - "Starter") 3) Inhibitor switch (A/T) or clutch start switch (M/T)	
Unable to start (Incomplete combustion)	1) Test the battery. (Refer to Engine Electrical System - "Battery") 2) Check the fuel pressure (Refer to Fuel Delivery System - "Fuel Pressure Test") 3) Check the ignition circuit. (Refer to Engine Electrical System - "Ignition System") 4) Troubleshooting the immobilizer system. (Refer to Body Electrical System - "Immobilizer System") (In case of immobilizer lamp flashing)	• DTC • Low compression • Intake air leaks • Slipped or broken timing belt • Contaminated fuel

Difficult to start	1) Test the battery. (Refer to Engine Electrical System - "Battery") 2) Check the fuel pressure (Refer to Fuel Delivery System - "Fuel Pressure Test") 3) Check the ECT sensor and circuit (Check DTC) 4) Check the ignition circuit. (Refer to Engine Electrical System - "Ignition System")	• DTC • Low compression • Intake air leaks • Contaminated fuel • Weak ignition spark
Poor idling (Rough, unstable or incorrect Idle)	1) Check the fuel pressure. (Refer to Fuel Delivery System - "Fuel Pressure Test") 2) Check the Injector. (Refer to Engine Control System - "Injector") 3) Check the long term fuel trim and short term fuel trim (Refer to CUSTOMER DATASTREAM) 4) Check the idle speed control circuit (Check DTC) 5) Inspect and test the Throttle Body 6) Check the ECT sensor and circuit (Check DTC)	• DTC • Low compression • Intake air leaks • Contaminated fuel • Weak ignition spark
Engine stall	1) Test the battery. (Refer to Engine Electrical System - "Battery") 2) Check the fuel pressure. (Refer to Fuel Delivery System - "Fuel Pressure Test") 3) Check the idle speed control circuit (Check DTC) 4) Check the ignition circuit. (Refer to Engine Electrical System - "Ignition System") 5) Check the CKPS Circuit (Check DTC)	• DTC • Intake air leaks • Contaminated fuel • Weak ignition spark
Poor driving (Surge)	1) Check the fuel pressure. (Refer to Fuel Delivery System - "Fuel Pressure Test") 2) Inspect and test Throttle Body 3) Check the ignition circuit. (Refer to Engine Electrical System - "Ignition System") 4) Check the ECT Sensor and Circuit (Check DTC) 5) Test the exhaust system for a possible restriction. (Refer to Engine Mechanical System - "Exhaust Manifold") 6) Check the long term fuel trim and short term fuel trim (Refer to CUSTOMER DATASTREAM)	• DTC • Low compression • Intake air leaks • Contaminated fuel • Weak ignition spark
Knocking	1) Check the fuel pressure. (Refer to Fuel Delivery System - "Fuel Pressure Test") 2) Inspect the engine coolant. (Refer to Engine Mechanical System - "Radiator") 3) Inspect the radiator and the electric cooling fan. (Refer to Engine Mechanical System - "Cooling Fan") 4) Check the spark plugs. (Refer to Engine Electrical System - "Ignition System")	• DTC • Contaminated fuel

Poor fuel economy	1)Check customer's driving habitsIs · A/C on full time or the defroster mode on? · Are tires at correct pressure? · Is excessively heavy load being carried? · Is acceleration too much, too often? 2)Check the fuel pressure. (Refer to Fuel Delivery System - "Fuel Pressure Test") 3)Check the injector. (Refer to Engine Control System - "Injector") 4)Test the exhaust system for a possible restriction 5)Check the ECT sensor and circuit	•DTC •Low compression •Intake air leaks •Contaminated fuel •Weak ignition spark
Hard to refuel (Overflow during refueling)	1)Inspect the fuel filler hose/pipe · Pinched, kinked or blocked? · Filler hose is torn 2)Inspect the fuel tank vapor vent hose between the EVAP. canister and air filter 3)Check the EVAP. canister	•Malfunctioning gas station filling nozzle (If this problem occurs at a specific gas station during refueling)

Specifications

Fuel Delivery System

Items	Specification	
Fuel Tank	Capacity [L (U.S.gal., U.S.qt., lmp.qt.)]	54 (14.3, 57.1, 47.5)
Fuel Filter	Type	Paper type
Fuel Pressure	Low Pressure Fuel Line [kPa (kgf/cm ² , psi)]	480 - 520 (4.9 - 5.3, 69.6 - 75.4)
	High Pressure Fuel Line [MPa (kgf/cm ² , psi)]	2.0 - 35 (20.4 - 357.0, 290 - 5077)
Fuel Pump	Type	Electrical, in-tank type
	Driven by	Electric motor
High Pressure Fuel Pump	Type	Mechanical type
	Driven by	Camshaft

Sensors

Manifold Absolute Pressure Sensor (MAPS)

▷ Type : Piezo-Resistive Pressure Sensor type

▷ Specification

Pressure [kPa (kgf/cm ² , psi)]	Output Voltage (V) [Vref = 5.0V]
10 (0.1, 1.45)	0.5
20 (0.2, 2.9)	0.88
30 (0.3, 4.35)	1.26
40 (0.4, 5.8)	1.64
50 (0.5, 7.25)	2.02
60 (0.61, 8.7)	2.4
70 (0.71, 10.15)	2.79
80 (0.81, 11.60)	3.17
100 (1.01, 14.5)	3.93
115 (1.17, 16.67)	4.5

Intake Air Temperature Sensor (IATS)

- ▷ Type : Thermistor type
- ▷ Specification

Temperature [°C (°F)]	Resistance (kΩ)
-40 (-40) ± 1	38.88 - 50.78
-20 (-4) ± 1	13.20 - 16.84
0 (32) ± 1	5.12 - 6.13
20 (68) ± 1	2.20 - 2.70
25 (77) ± 1	1.81 - 2.22
40 (104) ± 1	1.02 - 1.28
60 (140) ± 1	0.52 - 0.66
80 (176) ± 1	0.28 - 0.36
100 (212) ± 1	0.16 - 0.22
120 (248) ± 1	0.10 - 0.14
130 (266) ± 1	0.08 - 0.11
150 (302) ± 1	0.05 - 0.08

Ambient Temperature Sensor (ATS)

- ▷ Type : Thermistor type
- ▷ Specification

Temperature [°C (°F)]	Resistance (kΩ)
-40 (-40)	841.2 - 1019.3
-20 (-4)	263.8 - 306.5
0 (32)	92.4 - 102.8
10 (50)	57.0 - 62.2
20 (68)	36.2 - 38.8
40 (104)	15.3 - 16.7
50 (122)	10.3 - 11.4
60 (140)	7.1 - 8.0

80 (176)

3.5 - 4.0

Boost Pressure Sensor (BPS)

▷ Type : Piezo-Resistive Pressure Sensor type

▷ Specification

Pressure [kPa (kgf/cm ² , psi)]	Output Voltage (V) [Vref = 5.0V]
10 (0.10, 1.45)	0.5
40 (0.40, 5.80)	0.91
80 (0.81, 11.60)	1.47
120 (1.22, 17.40)	2.02
160 (1.63, 23.20)	2.57
200 (2.03, 29.00)	3.12
220 (2.24, 31.90)	3.4
240 (2.44, 34.80)	3.67
280 (2.85, 40.61)	4.22
300 (3.05, 43.51)	4.5

Oil Pressure Sensor (OPS)

▷ Type : Piezo-Resistive Pressure Sensor type

▷ Specification

Terminal	Resistance (k Ω)
2 - 4	2.76 - 4.13
2 - 3	1.89 - 2.84
3 - 4	1.71 - 2.84

Oil Temperature Sensor (OTS)

▷ Type : Thermistor type

▷ Specification

Temperature [°C (°F)]	Resistance (k Ω)
-40 (-40)	125.53 - 136.70

-20 (-4)	63.89 - 71.23
0 (32)	26.83 - 30.07
20 (68)	11.13 - 12.48
40 (104)	4.89 - 5.50
60 (140)	2.32 - 2.61
80 (176)	1.17 - 1.32
100 (212)	0.63 - 0.71
120 (248)	0.37 - 0.41
140 (284)	0.22 - 0.25
160 (320)	0.14 - 0.16

Engine Coolant Temperature Sensor (ECTS)

▷ Type : Thermistor type

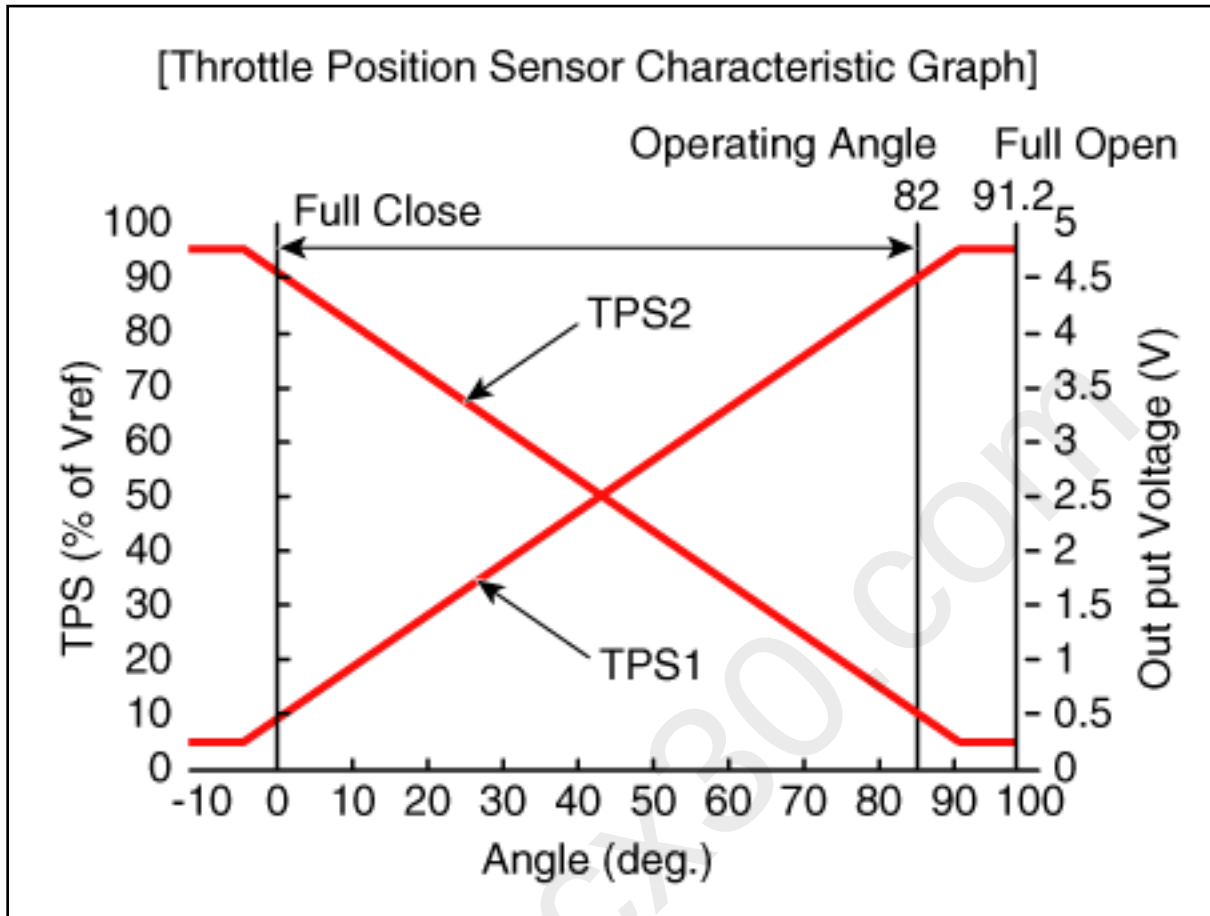
▷ Specification

Temperature [°C (°F)]	Resistance (k Ω)
-40 (-40)	41.74 - 54.54
-30 (-22)	23.54 - 29.94
-20 (-4)	14.13 - 16.83
-10 (14)	8.39 - 10.22
0 (32)	5.28 - 6.29
10 (50)	3.42 - 4.00
20 (68)	2.31 - 2.59
30 (86)	1.55 - 1.86
40 (104)	1.08 - 1.21
50 (122)	0.77 - 0.85
60 (140)	0.56 - 0.61
70 (158)	0.41 - 0.44
80 (176)	0.31 - 0.33
90 (194)	0.23 - 0.25

Throttle Position Sensor (TPS) [integrated into ETC Module]

▷ Type : IC Rotation Sensor type

▷ Specification



Crankshaft Position Sensor (CKPS)

▷ Type : Magnetic field sensitive type

Camshaft Position Sensor (CMPS)

▷ Type : Hall effect type

Knock Sensor (KS)

▷ Type : Piezo-electricity type

▷ Specification

Item	Specification
Capacitance (pF)	850 - 1150
Resistance (MΩ)	R > 1

Heated Oxygen Sensor (HO2S) [Bank 1 / Sensor 1]

- ▷ Type : Zirconia (ZrO2) [Linear] type
- ▷ Specification

Item	Specification
Heater Resistance (Ω)	Approx. 2.5 [20°C (68°F)]

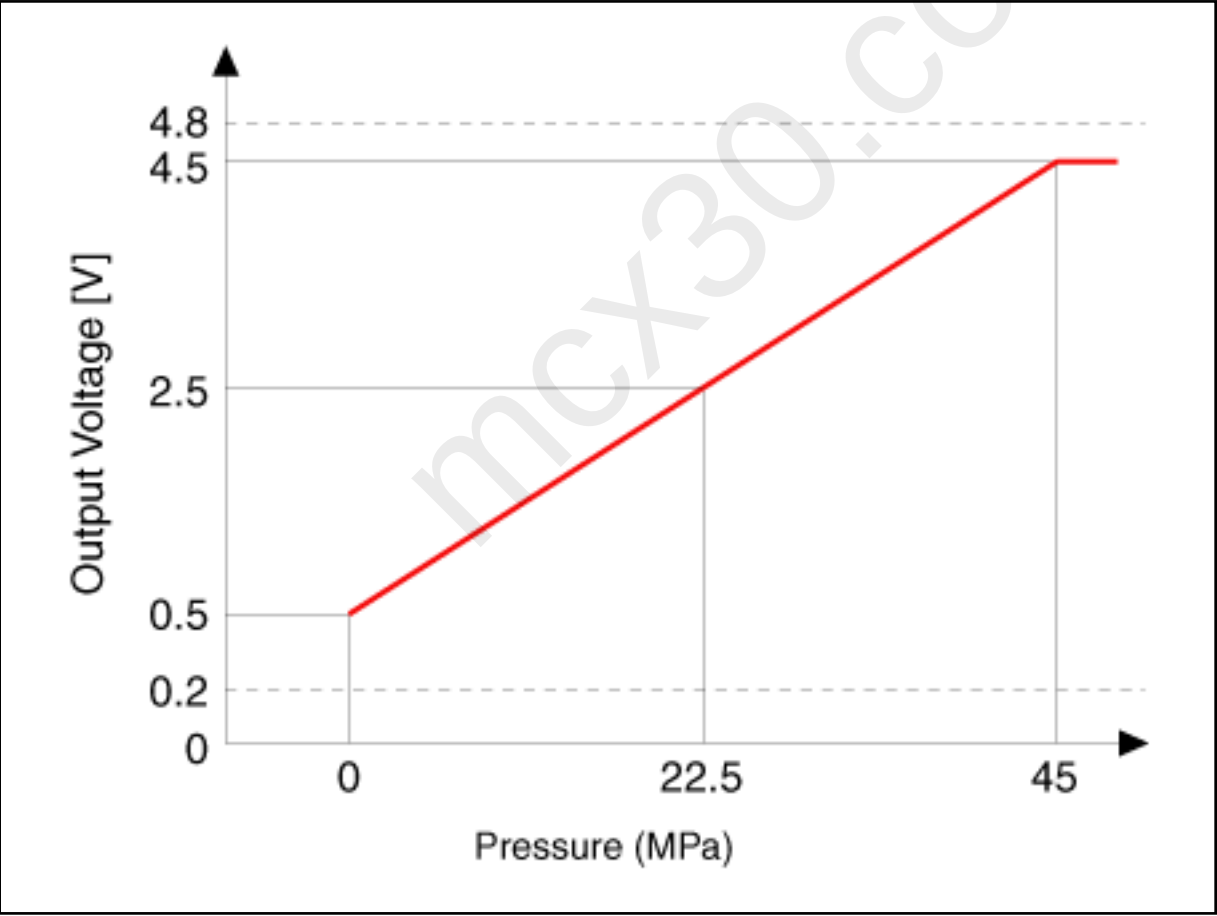
Heated Oxygen Sensor (HO2S) [Bank 1/Sensor 2]

- ▷ Type : Zirconia (ZrO2) [Binary] type
- ▷ Specification

Item	Specification
Heater Resistance (Ω)	Approx. 3.0 [20°C (68°F)]

Rail Pressure Sensor (RPS)

- ▷ Type : Piezo-electric type
- ▷ Specification



EWGA Position Sensor [integrated into EWGA]

- ▷ Type : Hall effect type, Non-Contact type
- ▷ Specification

Position	Output Voltage [V]	Operating Angle [°]	Range [mm]
Mechanical Closed Position	4.8	0	0
Electrical Closed Position	3.6	30.7	1.8
Electrical Open Position	1.2	92	16
Mechanical Open Position	0.5	110	19

Accelerator Position Sensor (APS)

▷ Type : Variable Resistor type

▷ Specification

Accelerator Position	Output Voltage [V]	
	APS1	APS2
C.T	0.7 - 0.8	0.33 - 0.43
W.O.T	3.98 - 4.22	1.93 - 2.17

Actuators

Injector

▷ Specification

Item	Specification
Coil Resistance (Ω)	1.19 - 1.31 [20°C (68°F)]

ETC Motor [integrated into ETC Module]

▷ Specification

Item	Specification
Coil Resistance (Ω)	1.29 - 1.57 [20°C (68°F)]

Purge Control Solenoid Valve (PCSV)

▷ Specification

Item	Specification
Coil Resistance (Ω)	12.5 - 16.5 [23°C (73°F)]

Variable Force Solenoid (VFS) [Bank 1/ Intake, Exhaust]

▷ Specification

Item	Specification
Coil Resistance (Ω)	5.12 - 6.12 [23°C (73°F)]
Operating Voltage (V)	10 - 16

Fuel Pressure Control Valve

▷ Specification

Item	Specification
Coil Resistance (Ω)	0.52 - 0.58 [23°C (73°F)]

EWGA DC Motor [integrated into EWGA]

▷ Specification

Item	Specification
Coil Resistance (Ω)	1.68 - 2.28 [23°C (73°F)]

RCV Control Solenoid Valve

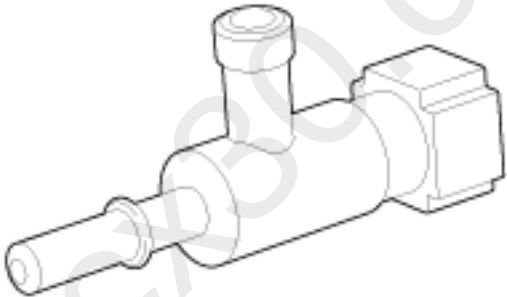
▷ Specification

Item	Specification
Coil Resistance (Ω)	28.3 - 31.1 [20°C (68°F)]

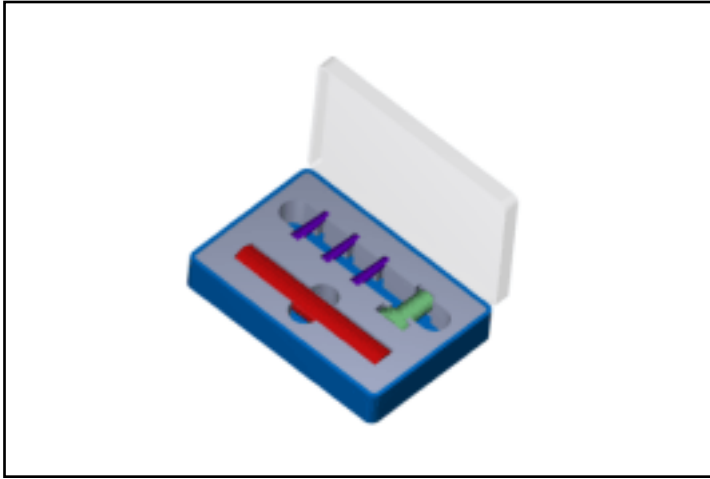
Service
Standard

Item		Specification	
Lighting timing (°)		BTDC 2 ± 10	
Idling Speed (rpm)	A/CON OFF	Neutral, N, P-Stage	630 ± 100
		D-Stage	630 ± 100
	A/CON ON	Neutral, N, P-Stage	700 ± 100
		D-Stage	680 ± 100

Special Service
Tools

Tool Name / Number	Illustration	Description
Fuel Pressure Gauge 09353-24100		Used for measuring the pressure in fuel line
Fuel Pressure Gauge Adapter 09353-02100		Used for connecting between delivery and fuel feed tube to measure the pressure in fuel line
Heated Oxygen Sensor Socket Wrench 09392-1Y100		Used for removing / installing heated oxygen sensor ※SST 09392-2H100 also can be used

Injector Combustion
Seal Guide & Sizing
tool
09353-2B000



Installation of the injector
combustion seal

Fuel pump plage
cover remover
09310-B8100



Removal and installation
of the fuel pump